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## Erapol ETX764D

POLYETHER (PTMEG) TDI PREPOLYMER

### TECHNICAL DATASHEET

**Erapol ETX764D** is a liquid isocyanate terminated pre-polymer based on the high performance PTMEG polyether polyol.

When reacted with MOCA the product produces a polyether elastomer with a hardness of **75 Shore D**, but has been designed to have a medium pot life. This product is good for the production environment where there needs to be a reasonable turn around time for demoulding of parts.

Polymers made from **Erapol ETX764D** exhibit high impact strength coupled with outstanding abrasion and chemical resistance as well as high load bearing capacity.

#### Application

Successful applications include rigid wear parts for mining and industrial use, drive pulleys, pads, hydrocyclone parts, feed and distributor boxes, gears etc.

#### Product Specification

<b>% NCO</b>	8.75 ± 0.25
<b>Specific Gravity @ 25°C</b>	1.10
<b>Viscosity @ 80°C (cps)</b>	400 - 800
<b>Colour</b>	Clear, light amber

#### Mixing and Curing Conditions

		ETX764D / MOCA	ETX764D / Ethacure 300
<b>Erapol ETX764D</b>	(pph)	100	100
<b>MOCA Level</b>	(pph)	25.0	-
<b>Ethacure 300 Level</b>	(pph)	-	20.0
<b>Recommended % Theory</b>		90	90
<b>Erapol Temperature</b>	(°C)	60 - 65	55 - 65
<b>Curative Temperature</b>	(°C)	110 - 120	25
<b>Pot Life</b>	(mins)	2.5	2
<b>Demould Time @ 110°C</b>	(hrs)	< 1	< 1
<b>Post Cure Time @ 110°C</b>	(hrs)	24	24



This information is of general nature and is supplied without recommendation of guarantee. It does not make claim to be free from patent infringement. Properties shown are typical and do not imply specification tolerances. Era Polymers cannot accept liability for loss or damage through use. Whilst these technical details are based on expert knowledge, practical experience and laboratory testing, successful application depends upon the nature and conditions in which the products are supplied. Users must, by comprehensive testing, evaluate this product in their own application.

## Physical Properties

Properties presented below are to be used as a guide and not intended for specification purposes.

		ETX764D / MOCA	TEST METHOD
<b>Hardness</b>	(Shore D)	75 ± 5	AS1683.15
<b>Tensile Strength</b>	MPa (psi)	52.0 (7542)	AS1683.11
<b>100% Modulus</b>	MPa (psi)	33.0 (4786)	AS1683.11
<b>300% Modulus</b>	MPa (psi)	40.0 (5802)	AS1683.11
<b>Angle Tear Strength, Die C</b>	(kN/m)	200	AS1683.12
<b>Trouser Tear Strength</b>	(kN/m)	31.1	AS1683.12
<b>Elongation</b>	(%)	160	AS1683.11
<b>DIN Resilience</b>	(%)	45	DIN53512
<b>DIN Abrasion Resistance 10N</b>	(mm <sup>3</sup> )	87	AS1683.21
<b>DIN Abrasion Resistance 5N</b>	(mm <sup>3</sup> )	28	AS1683.21
<b>Compression Set / 22 hr @ 70°C</b>	(%)	-	AS1683.13
<b>Cured Specific Gravity</b>	(g/cm <sup>3</sup> )	1.19	AS1683.4

## Processing Procedure

- Erapol ETX764D** should be heated to the recommended processing temperature and thoroughly degassed at 1 - 5 mm Hg of vacuum until excessive foaming stops.
- The curative should be added to **ETX764D**, the MOCA must first be melted at 110 - 120°C and Ethacure 300 at 25°C prior to mixing. After adding the curative, mix thoroughly, being careful not to introduce air into the mixture.
- Pour mixed materials into moulds, which have been preheated to 100 - 110°C and pre-coated with release agent.

**NOTE:** If post cure temperature is less than 100°C, the polymer may have a glassiness/brittle appearance. The post cure time should be adhered.

## Adhesion

Adhesion of Erapol based elastomers to various substrates is at best marginal if a primer is not used. Please consult Era Polymers for specific recommendations to improve adhesion.

## Handling Precautions

**Erapol ETX764D** contains small amounts of free TDI. Therefore the product should be used in well-ventilated areas. Avoid breathing in vapours and protect skin and eyes from contact.

In case of skin contact, immediately remove excess, wash with soap and water. For eye contact, immediately flush with water for at least 15 minutes. Call a physician.

If nose, throat or lungs become irritated from breathing in vapours, remove exposed person to fresh air. Call a physician.