

Technical Data Sheet

Mountain Grout
Flex Classic

Mountain Grout Flex Classic is a low viscosity hydrophobic polyurethane formulation. The system is comprised of a base resin along with an accelerator "B" component. Flex Classic is typically used to repair cracks or failed joints in concrete structures. The "B" Accelerator is used by the experienced installer to manipulate the reaction profile as warranted by job site conditions. Being a hydrophobic formulation, when reacted with minimal amounts of water, the resulting foam will maintain its physical form and not be subject to shrinkage due to wet/ dry cycles. Flex Classic produces a closed cell polyurethane grout.



Certified to NSF/
ANSI 61

Manufacturing Location:
Canton, GA
For potable water applications, the minimum cure time is 12 hours at ambient temperature, with up to 2.5% accelerator.

Physical Properties Liquid

	Flex Classic	"B" Accelerator	Test Method
Viscosity	700 cps	25cps	ASTM D-1638
Specific Gravity	1.13	0.95	ASTM D-1475
Color	Amber	Clear	
Flash point	218°C	107°C	ASTM D-92
-----Solid-Cured-----			
Density	64kg/m ³		ASTM D-1622
Elongation	44%		ASTM D-638
Tensile	29 psi		ASTM D-638
Shear	17 psi		ASTM C-273
Water Absorption	<1 %		ASTM D-2842

Typical Applications

- Potable Water Facilities
- Waste Treatment Plants
- Storm Water Systems
- Underground Vaults
- Manhole Facilities
- Concrete Dams
Tunnels
- Earthen Dams
- Elevator Pits
- Parking Garages

Advantages

- 100 % solids
- No VOC's
- Expands up to 30 times initial volume
- Pumps as a single component
- Controllable reaction times
- Excellent resistance and durability •
- Outstanding adhesion
- Non-hazardous shipping
- Non-flammable
- Cures inert, non-toxic permanent seal

Use of MG Accelerator "B" Component

The reaction profile is adjusted prior to pumping by the addition of Accelerator "B" into the base resin and is affected by temperature and the amount of moisture encountered. At 1.25 % (1/2 pint per five gallons) the expansion will start in about 50 seconds and be complete in about 4 minutes after encountering water. At 2.5 % (1 pint per five gallons) the expansion will start at 15 seconds and be complete at about 65 seconds. These reaction times were determined at 25°C.



Green Mountain International, LLC

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Application Equipment: Contact Green Mountain International, LLC for equipment recommendations for the particular application and conditions.

Personal Protection: Read MSDS for complete details. For professional use only. Avoid breathing vapors - Use in well ventilated area only or use self-contained respiratory protection in confined spaces. Avoid skin contact - wear protective gloves. Avoid eye contact - wear eye protection. Do not ingest.

First Aid: In case of eye contact, flush with large amounts of water and get medical attention. For skin contact, wipe excess liquid from skin and wash with soap and water. If breathing is difficult, give oxygen and get medical attention.

Storage and Shelf Life: Product is moisture sensitive. Store in original sealed containers at temperatures between 60 and 90F (15 - 32C). Opened containers must be handled properly to prevent moisture contamination. Shelf life is 12 months when properly stored.

Clean up of Spills or Leakage: With adequate ventilation and appropriate personal protective equipment, cover the spill area with absorbent material such as clay, or vermiculite and transfer to metal waste containers. **DO NOT RESEAL CONTAINER AS REACTION OF CONTAMINATED MATERIAL CAN CREATE PRESSURE.** Wash area with decontamination solution (5-10 % solution of sodium carbonate). Dispose of waste in accordance with Federal, State and local regulations.

Shipping Information: Shipping Class USDOT Class 55; USDOT Hazard Classification: Non-hazardous

Warranty Information: "This limited warranty is limited to the replacement of the materials which are defective. Green Mountain International, LLC makes no other warranty, express or implied, and makes no warranty of merchantability or fitness for a particular purpose. This limited warranty does not include any transportation charges or costs of installation or any liability for direct, indirect, consequential, or punitive damages or delay, whether or not the undersigned has been advised of such claims. THE FOREGOING LIMITED WARRANTY IS THE SOLE WARRANTY FOR THE PRODUCT. THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, WITHOUT LIMITATION, THE WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE."



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