



Fusion[®]

Plural-Component Spray Guns



- Optimized for polyurea, foam, polyurethane coatings and adhesive applications
- Maximized spray time for greater productivity
- Quick and easy maintenance
- Longer-life components
- Combined with Reactor proportioners, you have a complete system that generates superior results

PROVEN QUALITY. LEADING TECHNOLOGY.

Fusion. The Industry Standard.

Revolutionary spray technology for plural-component spray guns



Graco® Fusion® plural-component spray guns apply everything from foam to coatings. Built with an advanced design and durable components, Fusion guns provide long life and a better mix. Combined with Reactor® Proportioners, you have a complete system that generates superior application results. Use Fusion for:

- Foam
- Polyurea
- Polyurethane coatings
- Adhesives

Fusion Air-Purge

The Easiest-to-Use Gun on the Market

- Easy-to-use design makes maintenance quick and easy
- Longer life, hardened stainless steel mix chambers
- Longer life side seals – choose from hardened stainless steel or PolyCarballoy options
- Advanced mix module and tip design improves mixing
- Solvent-resistant components and o-rings let you soak the whole gun without swelling or damage
- Daily maintenance in a matter of seconds with the quick-shot grease port



Fusion Mechanical-Purge

The Best Mix on the Market

- Superior mixing
- Smoother finish and better atomization
- Widest range of flow rates
- Low output thin mil applications
- Graco Fusion MP gun offers more advanced features than all other competitive mechanical-purge guns combined



Easy to Use. Easy to Maintain.

So easy to use, you'll never want to own another gun

Improve your productivity with a Fusion gun

- Maximum spray time
- Reduced clean-up time
- Longer component life
- Minimum repair and maintenance costs



Fusion – Designed with fewer parts for easy maintenance

Hand-tight connections reduce the need for tools, making maintenance quick and easy



Remove the front cap for easy access



Remove the fluid section from the gun



Fewer parts, less maintenance

Fusion Air-Purge (AP)

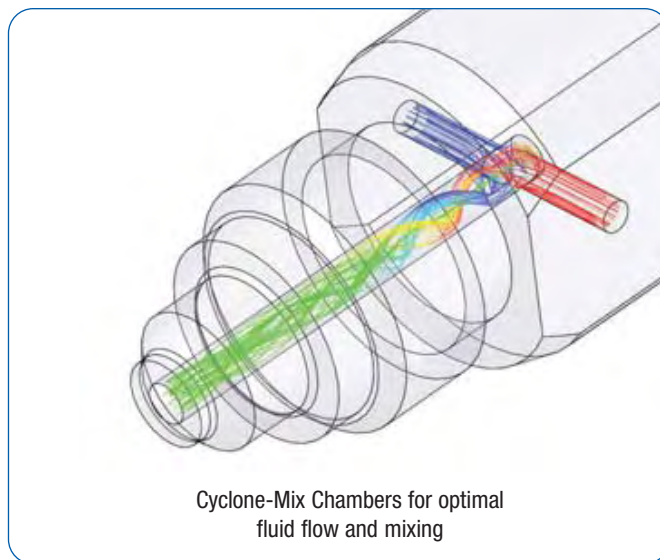
Plural-component spraying made easy

Improved mixing and spray pattern

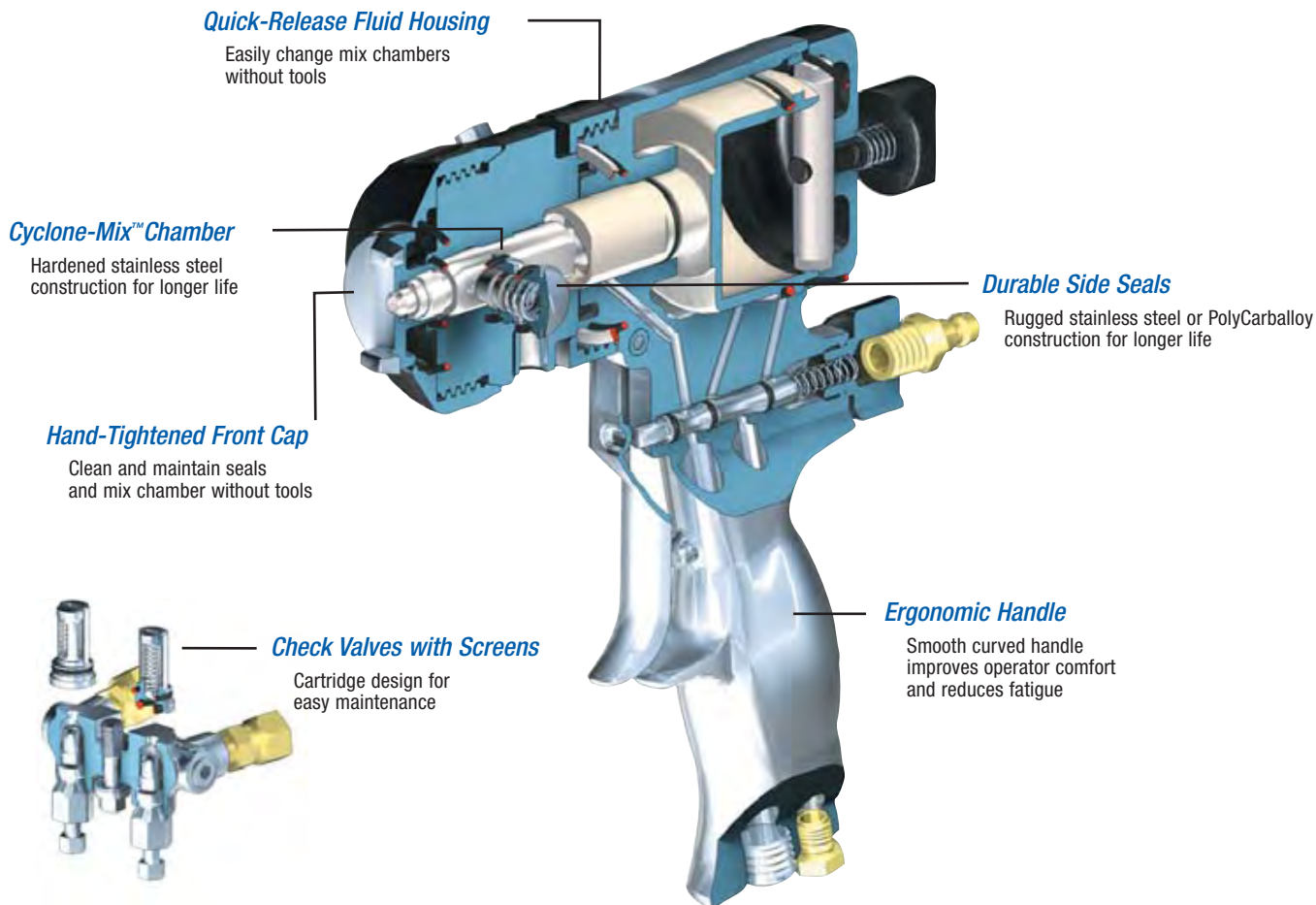
- Advanced Cyclone-Mix™ Chamber engineering optimizes material mix and reduces overspray
- Provides increased material yield and performance

Durable, long-life components

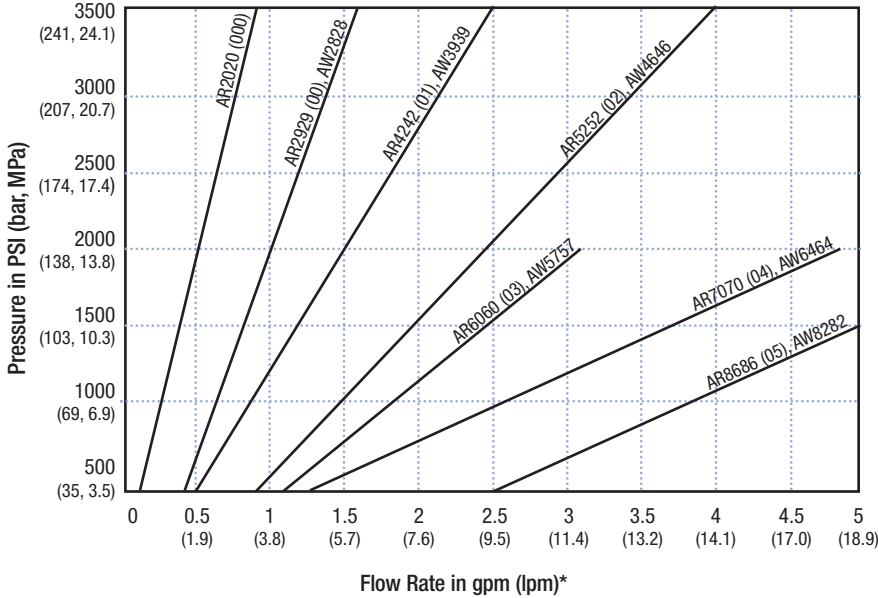
- Fusion's mix chambers and side seals are built to last
- Hardened stainless steel mix chambers
- Side seals (PolyCarballoy or stainless steel) are designed for longer seal life – lets you spray a wider range of materials
- Solvent-resistant parts withstand the effects of industry standard chemicals



Cyclone-Mix Chambers for optimal fluid flow and mixing



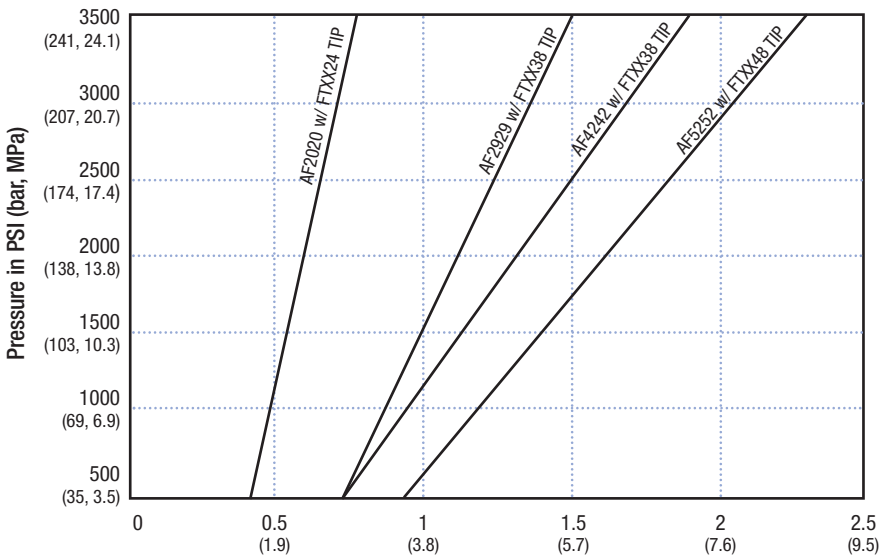
FUSION AIR-PURGE, ROUND PATTERN



To calculate flow in lb/min, multiply gpm rate by 10.
Example: 2 gpm x 10 = 20 lb/min

*Flows are approximate. Actual values will vary with tip choice, material viscosity and material temperature.

FUSION AIR-PURGE, FLAT PATTERN



To calculate flow in lb/min, multiply gpm rate by 10.
Example: 2 gpm x 10 = 20 lb/min

*Flows are approximate. Actual values will vary with tip choice, material viscosity and material temperature.

Easy air-blast cleaning

- Air-blast tip cleaning reduces build-up and tip clogging

Daily maintenance in 10 seconds flat!

- Quick-Shot™ grease port reduces end-of-day maintenance to seconds
- At the end of the day, simply shoot grease into the head of the gun
- Purged air carries grease mist through the air chamber, impingement ports and chamber nozzle, coating all surfaces to prevent two-component curing
- Hand-tight connections reduce the need for tools, making maintenance quick and easy



Fusion Mechanical-Purge (MP)

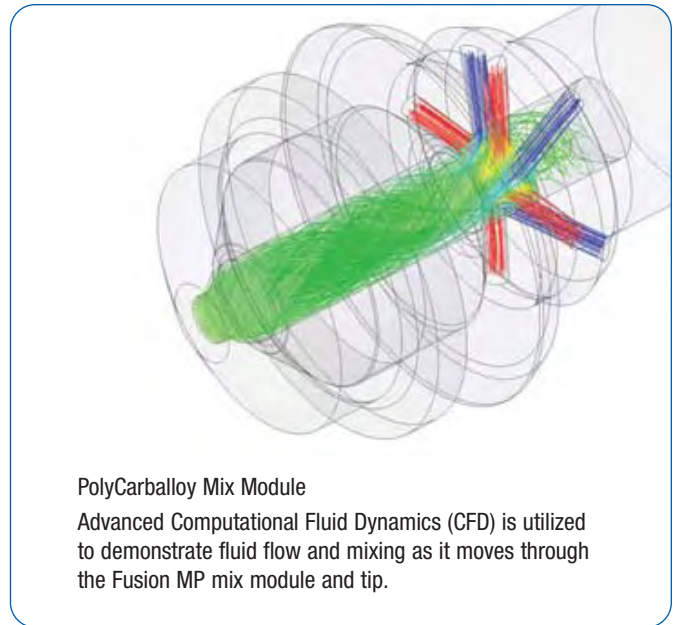
The best mix on the market

Fusion MP does it all

- Fusion MP handles from very low output, thin mil applications to large, high flow, high output applications just by changing the mix module and tip

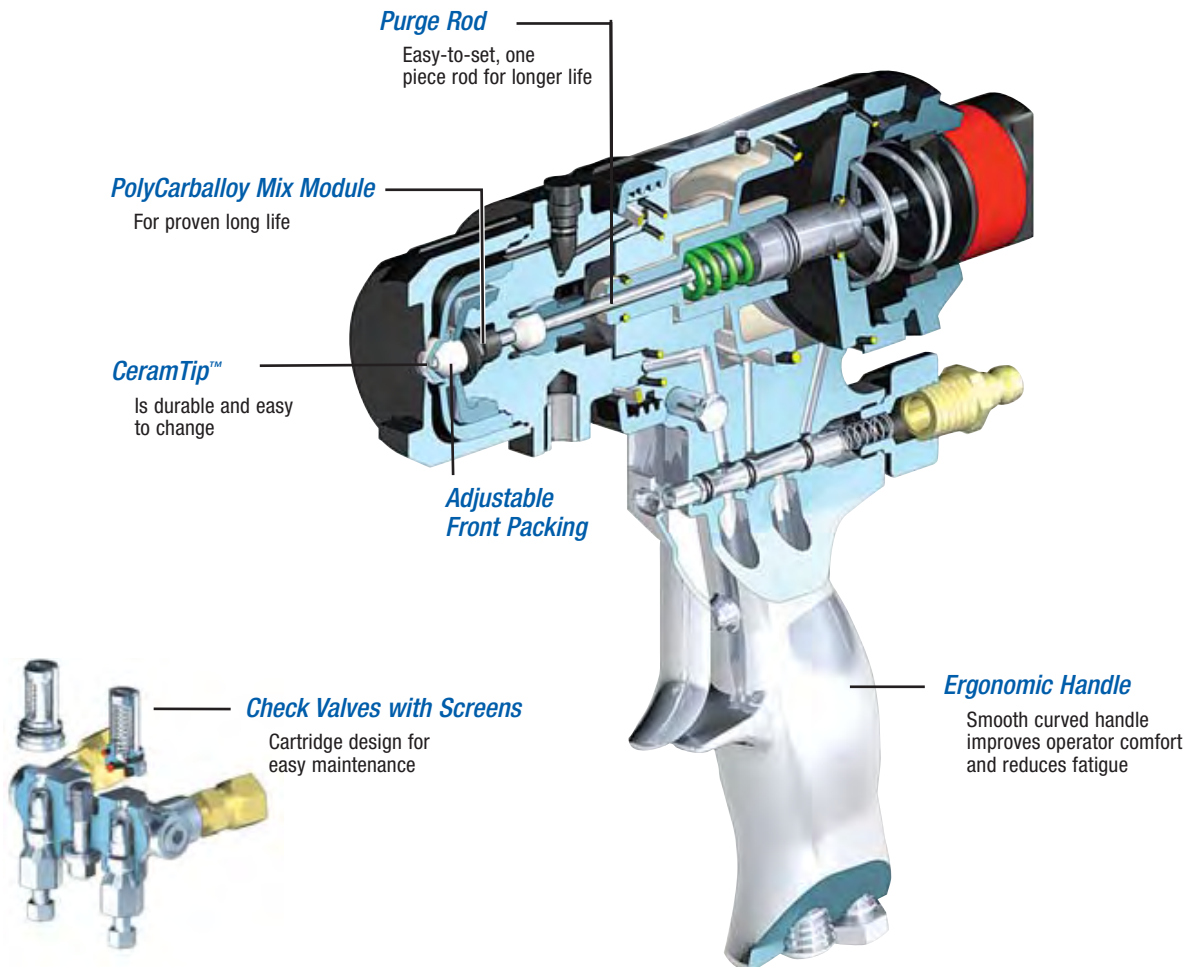
Improved mixing and better physical properties

- Advanced mix module and tip design provides the best mix and material properties of any gun on the market!

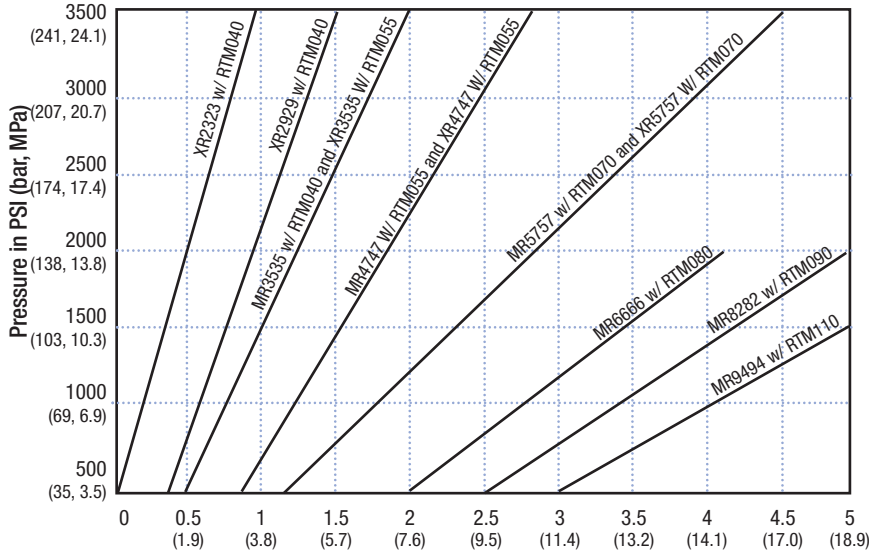


PolyCarballoy Mix Module

Advanced Computational Fluid Dynamics (CFD) is utilized to demonstrate fluid flow and mixing as it moves through the Fusion MP mix module and tip.



FUSION MECHANICAL-PURGE, ROUND PATTERN



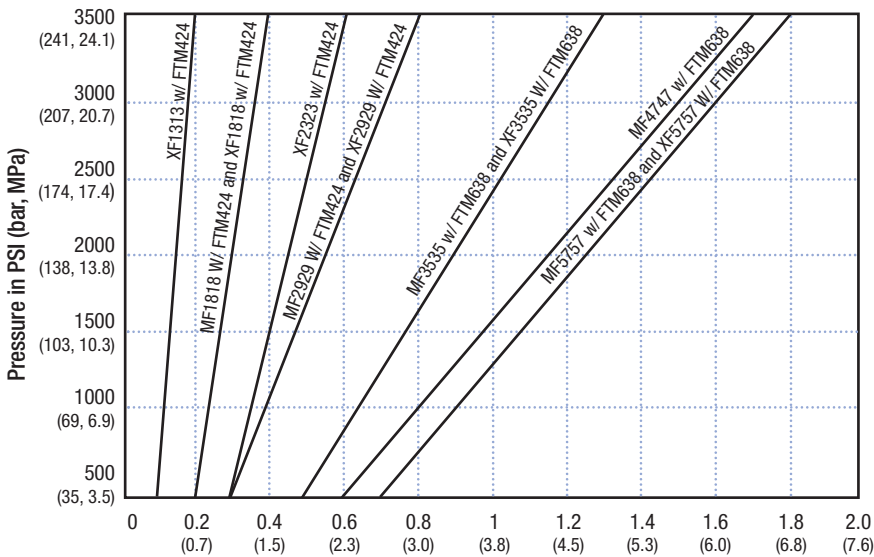
Flow Rate in gpm (lpm)*

To calculate flow in lb/min, multiply gpm rate by 10.

Example: 2 gpm x 10 = 20 lb/min

*Flows are approximate. Actual values will vary with tip choice, material viscosity and material temperature.

FUSION MECHANICAL-PURGE, FLAT PATTERN



Flow Rate in gpm (lpm)*

To calculate flow in lb/min, multiply gpm rate by 10.

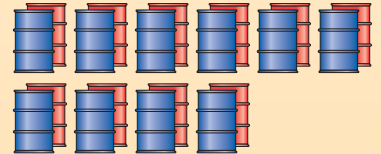
Example: 2 gpm x 10 = 20 lb/min

*Flows are approximate. Actual values will vary with tip choice, material viscosity and material temperature.

Sprays 10 times more material!

- PolyCarballoy mix modules for proven long life
- CeramTip is durable and easy to change
- Significantly reduces repair and maintenance costs

POLYCARBALLOY MIX MODULE LIFE



COMPETITOR'S MODULE LIFE



Easy mechanical cleaning

- Mix modules and tips are cleaned with a drill bit (supplied)

Setting the purge rod

- No complex purge rod adjustments
- One step sets the purge rod – you're ready to spray!



Reactor and Fusion Gun Selection Guide

Choosing the correct mix chambers, modules and tips

Fusion AP Mix Chambers and Tips



AR = Air (purge) Round
 AW = Air (purge) Wide Round
 Aircap = 15B210



AF = Air (purge) Flat
 FT = Flat Tip (air-purge)
 Air cap = 15B801

How to specify the right mix chamber and tip

1. Choose Round (AR) or Flat (AF) pattern (typically round for foam, flat for coatings).
2. Specify "A" and "B" orifice size.
3. If you selected a flat pattern, select the right flat tip for your application.

FLAT PATTERN MIX CHAMBER EXAMPLE:

AF4242(01)

- AF = Air-purge Flat
- First 42 = "A" (ISO) orifice size
- Second 42 = "B" (RES) orifice size
- (01) = Equivalent size

FLAT TIP EXAMPLE:

FT0438

- FT = Air-purge flat tip
- 04 = Double this number for the fan pattern width (8 inches)
- 38 = Tip orifice size (.038)

| Fusion Gun* | Mix Chamber/ Tip | Pattern at 24 in (61 cm) from target | Polyurea in GPM @ 2000 psi | POLYUREA | | | |
|--------------------------------------|-------------------------|--------------------------------------|----------------------------|----------|------|------|------|
| | | | | EXP1 | HXP2 | EXP2 | HXP3 |
| FUSION AIR-PURGE ROUND | | | | | | | |
| 246099 | AR2020 | 5 in (127 mm) | 0.5 gpm | • | • | • | • |
| 246100 | AR2929 | 8 in (203 mm) | 1.1 gpm | • | • | • | • |
| NA | AW2828 | 15 in (381 mm) | 1.1 gpm | • | • | • | • |
| 248617 | AR3737 | 9 in (227 mm) | 1.3 gpm | • | • | • | • |
| NA | AW3333 | 15 in (381 mm) | 1.3 gpm | • | • | • | • |
| 246101 | AR4242 | 11 in (279 mm) | 1.6 gpm | • | • | • | • |
| 249529 | AW3939 | 16 in (406 mm) | 1.6 gpm | • | • | • | • |
| 246102 | AR5252 | 12 in (305 mm) | 2.4 gpm | • | • | • | • |
| 249530 | AW4646 | 18 in (457 mm) | 2.4 gpm | • | • | • | • |
| 246103 | AR6060 | 14 in (356 mm) | | | | | |
| NA | AW5757 | 18 in (457 mm) | | | | | |
| 246104 | AR7070 | 15 in (381 mm) | | | | | |
| NA | AW6464 | 22 in (564 mm) | | | | | |
| 246105 | AR8686 | 18 in (457 mm) | | | | | |
| NA | AW8282 | 24 in (610 mm) | | | | | |
| FUSION AIR-PURGE FLAT | | | | | | | |
| 247101 | AF2020 (FT0424) | 10 in (254 mm) | 0.6 gpm | • | • | • | • |
| 247112 | AF2929 (FT0438) | 10 in (254 mm) | 1.2 gpm | • | • | • | • |
| 247124 | AF4242 (FT0638) | 14 in (356 mm) | 1.3 gpm | • | • | • | • |
| 247138 | AF5252 (FT0848) | 18 in (457 mm) | 1.8 gpm | • | • | • | • |
| FUSION MECHANICAL-PURGE ROUND | | | | | | | |
| 247003 | XR2323 (RTM030) | 6 in (152 mm) | 0.5 gpm | • | • | • | • |
| 247007 | MR2929, XR2929 (RTM040) | 8 in (203 mm) | 0.9 gpm | • | • | • | • |
| 247212 | MR3535, XR3535 (RTM040) | 8 in (203 mm) | 1.2 gpm | • | • | • | • |
| 247219 | MR4747, XR4747 (RTM055) | 9 in (227 mm) | 1.7 gpm | • | • | • | • |
| 247226 | MR5757, XR5757 (RTM070) | 10 in (254 mm) | 2.7 gpm | • | • | • | • |
| 247232 | MR6666 (RTM080) | 11 in (279 mm) | | | | | |
| 247239 | MR8282 (RTM090) | 12 in (305 mm) | | | | | |
| 247246 | MR9494 (RTM110) | 12 in (305 mm) | | | | | |
| FUSION MECHANICAL-PURGE FLAT | | | | | | | |
| 247051 | XF1313 (FTM424) | 10 in (254 mm) | 0.15 gpm | • | • | • | • |
| 247058 | MF1818, XF1818 (FTM424) | 10 in (254 mm) | 0.3 gpm | • | • | • | • |
| 247061 | XF 2323 (FTM424) | 10 in (254 mm) | 0.4 gpm | • | • | • | • |
| 247065 | MF2929, XF2929 (FTM424) | 10 in (254 mm) | 0.6 gpm | • | • | • | • |
| 247075 | MF3535, XF3535 (FTM638) | 14 in (356 mm) | 0.9 gpm | • | • | • | • |
| 247082 | MF4747, XF4747 (FTM638) | 14 in (356 mm) | 1.1 gpm | • | • | • | • |
| 247089 | MF5757, XF5757 (FTM638) | 14 in (356 mm) | 1.3 gpm | • | • | • | • |

*Mix chamber/tip included with Fusion gun purchase. Additional Fusion guns listed in ordering information.

LEGEND

REACTOR MODELS

A = Air E = Electric H = Hydraulic

FUSION GUN PART NUMBER CODE

| | Mix Part No. | Type | ISO Orifice | RES Orifice | Tip Part No. | Tip Style | Double for fan width | Flat Tip Orifice | Round Tip Orifice |
|------------------|--------------|------|-------------|-------------|--------------|-----------|----------------------|------------------|-------------------|
| Air-Purge | AR4242 | AR | 42 | 42 | NA | NA | NA | | |
| | AW3939 | AW | 39 | 39 | NA | NA | NA | | |
| | AF2929 | AF | 29 | 29 | FT0638 | FT | 12 | 38 | |
| Mechanical-Purge | MR4747 | MR | 47 | 47 | RTM055 | RTM | | | 055 |
| | XR3535 | XR | 35 | 35 | RTM040 | RTM | | | 040 |
| | MF2929 | MF | 29 | 29 | FTM424 | FTM | 8 | 24 | |
| | XF3535 | XF | 35 | 35 | FTM638 | FTM | 12 | 38 | |

| Foam lb/min @ 1000 psi | F O A M | | | | |
|------------------------------|---------|-----|-----|-----|-----|
| | A20 | E20 | H25 | E30 | H40 |
| 3 lb/min | • | • | • | • | • |
| 7 lb/min | • | • | • | • | • |
| 7 lb/min | • | • | • | • | • |
| 8 lb/min | • | • | • | • | • |
| 8 lb/min | • | • | • | • | • |
| 9 lb/min | • | • | • | • | • |
| 9 lb/min | • | • | • | • | • |
| 14 lb/min | • | • | • | • | • |
| 14 lb/min | • | • | • | • | • |
| 19 lb/min | | | • | • | • |
| 19 lb/min | | | • | • | • |
| 25 lb/min | | | | • | • |
| 25 lb/min | | | | • | • |
| 35 lb/min | | | | | • |
| 35 lb/min | | | | | • |
| 3 lb/min | • | • | • | • | • |
| 7 lb/min | • | • | • | • | • |
| 9 lb/min | • | • | • | • | • |
| 12 lb/min | • | • | • | • | • |
| 4 lb/min | • | • | • | • | • |
| 7 lb/min | • | • | • | • | • |
| 8 lb/min | • | • | • | • | • |
| 10 lb/min | • | • | • | • | • |
| 15 lb/min | • | • | • | • | • |
| 24 lb/min | | | | • | • |
| 30 lb/min | | | | • | • |
| 39 lb/min | | | | | • |
| 1.5 lb/min | | | | | |
| 2.0 lb/min | | | | | |
| 2.5 lb/min | | | | | |
| 3.0 lb/min | | | | | |
| 6.0 lb/min | • | • | • | • | • |
| 7.0 lb/min | • | • | • | • | • |
| 8.0 lb/min | • | • | • | • | • |

Fusion MP Mix Module and Tips



MR4747



RTM030

MR = Mechanical (purge) Round
 XR = Direct Impinge Round
 RTM = Round Tip Mechanical (purge)



XF2929



FTM424

MF = Mechanical (purge) Flat
 XF = Direct Impinge Flat
 FTM = Flat Tip Mechanical (purge)

How to specify the right mix module and tip

1. Choose Round (MR) or Flat (MF) pattern mix module (typically round for foam, flat for coatings).
2. Specify "A" and "B" orifice size.
3. Specify the desired tip size for your application.

MIX MODULE EXAMPLE:

MR4747

- MR = Mechanical Round
- First 47 = "A" (ISO) orifice size (.047 in)
- Second 47 = "B" (RES) orifice size (.047 in)

ROUND TIP EXAMPLE:

RTM030

- RTM = Round Tip Mechanical
- 030 = Tip orifice size (.030 in)

FLAT TIP EXAMPLE:

FTM424

- FTM = Flat tip mechanical
- 04 = Double this number for the fan pattern width (8 inches)
- 24 = Tip orifice size (.024)

Spray Gun Specifications

Graco offers a complete line of spray guns for coatings and foam applications



| | AIR-PURGE GUNS | |
|------------------------------------|---|---|
| Model | FUSION [®] AP | GAP PRO |
| Materials sprayed | Foam and coatings | Foam and coatings |
| Maximum Output | 40 lb/min (18 kg/min) | 40 lb/min (18 kg/min) |
| Minimum Output | 3 lb/min (1.4 kg/min) | 3 lb/min (1.4 kg/min) |
| Maximum Fluid Working Pressure | 3500 psi (240 bar, 24.0 MPa) | 3000 psi (207 bar, 20.7 MPa) |
| Maximum Working Air Inlet Pressure | 130 psi (9 bar, 0.9 MPa) | 125 psi (8.6 bar, 0.86 MPa) |
| Maximum Fluid Temperature | 200°F (93°C) | 200°F (93°C) |
| Weight | 2.5 lb (1.13 kg) | 2.34 lb (1.06 kg) |
| Air inlet size | 1/4 npt quick disconnect nipple | 1/4 npt quick disconnect nipple |
| A Component (ISO) inlet size | -5 JIC; 1/2-20 UNF swivel | -5 JIC; 1/2-20 UNF swivel |
| B Component (Resin) inlet size | -6 JIC; 9/16-18 UNF swivel | -6 JIC; 9/16-18 UNF swivel |
| Wetted Parts | Aluminum, stainless steel, plated carbon steel, carbide, brass, chemically resistant O-rings | Aluminum, stainless steel, plated carbon steel, carbide, brass, fluorocarbon O-rings |
| Gun Dimensions | 7.5 x 8.1 x 3.3 in (19 x 20.6 x 8.4 cm) | 7 x 7 x 4.4 in (17.8 x 17.8 x 11.2 cm) |
| Instruction manual | 309550 | 311322 |
| Applications | Residential foam insulation, roofing, concrete, waterproofing and other polyurethane foams and elastomeric coatings | Residential foam insulation, roofing, concrete, waterproofing and other polyurethane foams and elastomeric coatings |

| | MECHANICAL-PURGE GUNS | |
|------------------------------------|---|--|
| | FUSION MP | GX-7 DI |
| Materials sprayed | Foam and coatings | Coatings only |
| Maximum Output | 45 lb/min (20.4 kg/min) | 22 lb/min (10.0 kg/min) |
| Minimum Output | 2 lb/min (0.9 kg/min) | 4 lb/min (1.8 kg/min) |
| Maximum Fluid Working Pressure | 3500 psi (240 bar, 24.0 MPa) | 3500 psi (240 bar, 24.0 MPa) |
| Maximum Working Air Inlet Pressure | 130 psi (9 bar, 0.9 MPa) | 125 psi (8.6 bar, 0.86 MPa) |
| Maximum Fluid Temperature | 200°F (93°C) | 200°F (93°C) |
| Weight | 2.9 lb (1.32 kg) | 3.5 lb (1.6 kg) |
| Air inlet size | 1/4 npt quick disconnect nipple | 1/4 npt quick disconnect nipple |
| A Component (ISO) inlet size | -5 JIC; 1/2-20 UNF swivel | -5 JIC; 1/2-20 UNF swivel |
| B Component (Resin) inlet size | -6 JIC; 9/16-18 UNF swivel | -6 JIC; 9/16-18 UNF swivel |
| Wetted Parts | Aluminum, stainless steel, plated carbon steel, polycarbonyl, carbide, brass, chemically resistant O-rings | Aluminum, stainless steel, plated carbon steel, carbide, brass, fluorocarbon O-rings |
| Gun Dimensions | 7.6 x 8.1 x 3.1 in (19.3 x 20.6 x 7.9 cm) | 9 x 9.5 x 4.5 in (22.9 x 24.1 x 11.4 cm) |
| Instruction manual | 309550 | 311321 |
| Applications | Residential foam insulation, roofing, concrete, waterproofing and other polyurethane foams and elastomeric coatings | Medium output fast-set polyurea, polyurethane and hybrid coatings |



(mechanical-purge guns, continued)

| GX-7-400 | GX-8 | GX-7 | D-GUN |
|--|--|--|--|
| Coatings only | Coatings only | Foam only | Foam only |
| 8 lb/min (3.6 kg/min) | 1.5 lb/min (0.7 kg/min) | 40 lb/min (18 kg/min) | 16 lb/min (7.2 kg/min) |
| 3.5 lb/min (1.6 kg/min) | < 1 lb/min (0.45 kg/min) | 3.5 lb/min (1.6 kg/min) | 2 lb/min (1 kg/min) |
| 3500 psi (240 bar, 24.0 MPa) | 3500 psi (240 bar, 24.0 MPa) | 3500 psi (240 bar, 24.0 MPa) | 1000 psi (69 bar, 6.9 MPa) |
| 125 psi (8.6 bar, 0.86 MPa) | 125 psi (8.6 bar, 0.86 MPa) | 125 psi (8.6 bar, 0.86 MPa) | 110 psi (7.6 bar, 0.76 MPa) |
| 200°F (93°C) | 200°F (93°C) | 200°F (93°C) | 150°F (65°C) |
| 3.5 lb (1.6 kg) | 2.3 lb (1.04 kg) | 3.5 lb (1.6 kg) | 2.3 lb (1.04 kg) |
| 1/4 npt quick disconnect nipple | 1/4 npt quick disconnect nipple | 1/4 npt quick disconnect nipple | 1/8 npt quick disconnect nipple |
| -5 JIC; 1/2-20 UNF swivel | -5 JIC; 1/2-20 UNF swivel | -5 JIC; 1/2-20 UNF swivel | -5 JIC; 1/2-20 UNF swivel |
| -6 JIC; 9/16-18 UNF swivel | -6 JIC; 9/16-18 UNF swivel | -6 JIC; 9/16-18 UNF swivel | -6 JIC; 9/16-18 UNF swivel |
| Aluminum, stainless steel, plated carbon steel, carbide, brass, fluorocarbon O-rings | Aluminum, stainless steel, plated carbon steel, carbide, brass, fluorocarbon O-rings | Aluminum, stainless steel, plated carbon steel, carbide, brass, fluorocarbon O-rings | Aluminum, stainless steel, plated carbon steel, carbide, brass |
| 9 x 9.5 x 4.5 in (22.9 x 24.1 x 11.4 cm) | 7 x 7.5 x 2.5 in (17.8 x 19 x 6.4 cm) | 9 x 9.5 x 4.5 in (22.9 x 24.1 x 11.4 cm) | 8 x 9 x 2.25 in (20.3 x 22.9 x 5.7 cm) |
| 311321 | 311338 | 311321 | 311320 |
| Low output fast-set polyurea, polyurethane, and hybrid coatings | Very low output, fast-set polyurea, polyurethane and hybrid coatings | Residential foam insulation, roofing, concrete and other polyurethane foams | Low to medium output foam applications |

Ordering Information

For genuine Graco accessories, see your nearest Graco Distributor,
or call Graco at 1-877-844-7226.



Air-Purge Guns

Fusion Air-Purge Guns, Round

| | |
|--------|---|
| 246099 | AR2020 (000) mix chamber (0.020 orifice size) |
| 246100 | AR2929 (00) mix chamber (0.029 orifice size) |
| 246101 | AR4242 (01) mix chamber (0.042 orifice size) |
| 246102 | AR5252 (02) mix chamber (0.052 orifice size) |
| 246103 | AR6060 (03) mix chamber (0.060 orifice size) |
| 246104 | AR7070 (04) mix chamber (0.070 orifice size) |
| 246105 | AR8686 (05) mix chamber (0.086 orifice size) |
| 248617 | AR3737 mix chamber, sized between AR2929 and AR4242 |
| 249529 | AW3939(01) wide round pattern |
| 249530 | AW4646(02) wide round pattern |
| 248408 | Adhesive/spatter gun for fleeceback roofing systems |
| 249525 | Stud wall gun w/AF4242 and FTM979 |
| 249526 | Stud wall gun w/AF5252 and FTM979 |

Fusion Air-Purge Mix Chambers, Round

| | |
|--------|---|
| AR2020 | (000) mix chamber with clean out drill bits, (0.020 orifice size) |
| AR2929 | (00) mix chamber with clean out drill bits, (0.029 orifice size) |
| AR3737 | Mix chamber with clean out drill bits, (between 0.029 and 0.042 orifice size) |
| AR4242 | (01) mix chamber with clean out drill bits, (0.042 orifice size) |
| AR5252 | (02) mix chamber with clean out drill bits, (0.052 orifice size) |
| AR6060 | (03) mix chamber with clean out drill bits, (0.060 orifice size) |
| AR7070 | (04) mix chamber with clean out drill bits, (0.070 orifice size) |
| AR8686 | (05) mix chamber with clean out drill bits, (0.086 orifice size) |

Fusion Air-Purge Mix Chambers, Wide Round

| | |
|--------|---------------------------------------|
| AW2222 | 50% wider pattern, compares to AR2020 |
| AW2828 | 50% wider pattern, compares to AR2929 |
| AW3333 | 50% wider pattern, compares to AR3737 |
| AW3939 | 50% wider pattern, compares to AR4242 |
| AW4646 | 50% wider pattern, compares to AR5252 |
| AW5757 | 50% wider pattern, compares to AR6060 |
| AW6464 | 50% wider pattern, compares to AR7070 |
| AW8282 | 50% wider pattern, compares to AR8686 |

Fusion Air-Purge Gun, Flat

| | |
|--------|---|
| 247101 | AF2020 mix chamber with FT0424 flat tip |
| 247102 | AF2020 mix chamber with FT0438 flat tip |
| 247103 | AF2020 mix chamber with FT0624 flat tip |
| 247104 | AF2020 mix chamber with FT0638 flat tip |
| 247107 | AF2020 mix chamber with FT0838 flat tip |
| 247108 | AF2020 mix chamber with FT0848 flat tip |
| 247111 | AF2929 mix chamber with FT0424 flat tip |
| 247112 | AF2929 mix chamber with FT0438 flat tip |
| 247113 | AF2929 mix chamber with FT0624 flat tip |
| 247114 | AF2929 mix chamber with FT0638 flat tip |
| 247117 | AF2929 mix chamber with FT0838 flat tip |
| 247118 | AF2929 mix chamber with FT0848 flat tip |
| 247121 | AF4242 mix chamber with FT0424 flat tip |
| 247122 | AF4242 mix chamber with FT0438 flat tip |
| 247123 | AF4242 mix chamber with FT0624 flat tip |
| 247124 | AF4242 mix chamber with FT0638 flat tip |
| 247127 | AF4242 mix chamber with FT0838 flat tip |
| 247128 | AF4242 mix chamber with FT0848 flat tip |
| 247131 | AF5252 mix chamber with FT0424 flat tip |
| 247132 | AF5252 mix chamber with FT0438 flat tip |
| 247133 | AF5252 mix chamber with FT0624 flat tip |
| 247134 | AF5252 mix chamber with FT0638 flat tip |
| 247137 | AF5252 mix chamber with FT0838 flat tip |
| 247138 | AF5252 mix chamber with FT0848 flat tip |

Fusion Air-Purge Mix Chambers, Flat

| | |
|--------|---|
| AF2020 | (000) mix chamber with clean out drill bits, o-ring |
| AF2929 | (00) mix chamber with clean out drill bits, o-ring |
| AF4242 | (01) mix chamber with clean out drill bits, o-ring |
| AF5252 | (02) mix chamber with clean out drill bits, o-ring |

Fusion Air-Purge Tips, Flat

| | |
|--------|---|
| FT0424 | Low fluid flow, 8 to 10 in tip pattern |
| FT0438 | Medium fluid flow, 8 to 10 in pattern |
| FT0624 | Low fluid flow, 12 to 14 in tip pattern |
| FT0638 | Med fluid flow, 12 to 14 in tip pattern |
| FT0838 | Medium fluid flow, 16 to 18 in pattern |
| FT0848 | High fluid flow, 16 to 18 in pattern |

Fusion Air-Purge with PolyCarballoy Options

| | |
|--------|---|
| 255201 | AP Fusion w/ PolyCarballoy side seal - AR4242(01) mix chamber |
| 255202 | AP Fusion w/ PolyCarballoy side seal - AR5252(02) mix chamber |
| 249990 | PolyCarballoy side seals, pack of 2 |
| 277298 | PolyCarballoy side seals, pack of 50 |

Fusion Air-Purge Parts and Accessories

| | |
|--------|--|
| 117792 | Fusion grease gun |
| 118665 | Fusion lube, for lubricating threads, o-rings, components |
| 117773 | Fusion grease - specially formulated isocyanate compatible lighter viscosity grease used in port on Air-Purge Gun for daily maintenance |
| 248279 | Fusion lube, for lubricating threads, o-rings, components, pack of 10 |
| 248280 | Fusion grease, specially formulated isocyanate compatible lighter viscosity grease used in port on Air-Purge Gun for daily maintenance, pack of 10 |
| 246012 | Fluid manifold assembly |
| 246347 | Side seal o-ring kit, includes (6) o-rings for both cartridges |
| 246348 | Side seal kit, includes (2) side seals with o-rings |
| 246349 | A (ISO) cartridge assembly, A-side, SST, seal and o-rings |
| 246350 | B (Poly) cartridge assembly, B-side, SST, seal and o-rings |
| 246351 | Check valve seal repair kit |
| 246352 | Check valve assembly, B (Poly) |
| 246731 | Check valve assembly, A (ISO) |
| 248129 | Check valve o-ring, radial, pack of 6 |
| 248133 | Check valve o-ring, face, pack of 6 |
| 246354 | O-ring, clean off air, pack of 6 |
| 246355 | Gun seal repair kit, includes all necessary o-rings for the entire gun assembly |
| 246356 | Fluid manifold valve repair kit |
| 246357 | Gun filter, 40 mesh, pack of 10 |
| 246358 | Gun filter, 60 mesh, pack of 10 |
| 246359 | Gun filter, 80 mesh, pack of 10 |
| 246360 | Flat tip sealing o-ring kit, pack of 3 |
| 15D234 | Flat tip cleanout tool |
| 246361 | Quick change front half spray head kit, includes entire spray head assembly less mix chamber. Order mix chamber separately |
| 248130 | Side seal housing o-ring kit, pack of 6 |
| 248132 | O-ring, fluid housing, pack of 6 |
| 15B210 | Air cap, round pattern, for Fusion Air-Purge Gun |
| 15B801 | Air cap, flat pattern, for Fusion Air-Purge Gun |
| 244914 | Air-Purge gun cover kit, pack of 10 |
| 248528 | Fusion Air-Purge pour adapter kit |
| 113379 | Ball-valve for air hose |
| 117509 | 1/4 npt male quick disconnect, air |
| 117510 | 1/4 npt female quick disconnect, air |
| 117661 | Pin vise, double-ended pin vise, with reversible chucks, to hold cleanout drill bits from 0-1/8 in |
| 119386 | Drill bit kit, 20 piece, #61 - #81 |
| 246944 | Manifold conversion kit; converts Fusion manifold to fit a GX-7 gun. Fusion manifold 246012 not included. |
| 246945 | Manifold conversion kit; converts GX-7 manifold to fit a Fusion gun |



| | |
|--------|---|
| 248139 | Solvent flush kit, 1 qt (.95 l) pressurized container for solvent flushing gun before service |
| 248229 | 5 gal Fusion Gun flush system |
| 15B772 | 1/8 in (3.18 mm) air hose, 18 in (.46 m) long, use to attach gun to whip hose |
| 15B817 | Gun flush manifold block |
| 15D546 | Fusion gun cleaning kit |
| 248414 | Adhesive/spatter kit, converts Fusion Air-Purge to adhesive/spatter gun |
| 248415 | Tip for adhesive/spatter gun |

Extension Tip Kits

| | |
|--------|---|
| 281010 | Extension tip kit for AR2020/AF2929 mix chamber |
| 281011 | Extension tip kit for AR2929/AF2929 mix chamber |
| 281012 | Extension tip kit for AR4242/AF4242 mix chamber |
| 281013 | Extension tip kit for AR5252/AF5252 mix chamber |
| 281014 | Extension tip kit for AR2020/AF2929 mix chamber |
| 281015 | Extension tip kit for AR2929/AF2929 mix chamber |
| 281016 | Extension tip kit for AR4242/AF4242 mix chamber |
| 281017 | Extension tip kit for AR5252/AF5252 mix chamber |
| 248020 | Extension tip air cap kit |
| 248018 | Flat extension tip seal kit |
| 248019 | Round extension tip seal kit |
| 249421 | Fusion stud wall kit |

Gap Pro Gun

| | |
|--------|-----------------------------------|
| 295550 | GAP Pro Flat Package #00 Chamber |
| 295551 | GAP Pro Flat Package #01 Chamber |
| 295552 | GAP Pro Flat Package #02 Chamber |
| 295553 | GAP Pro Flat Package #03 Chamber |
| 295554 | GAP Pro Flat Package #04 Chamber |
| 295555 | GAP Pro Flat #04 w/ Spatter tip |
| 295556 | GAP Pro Flat Package #05 Chamber |
| 295557 | GAP Pro Round Package #00 Chamber |
| 295558 | GAP Pro Round #00 Recirc |
| 295559 | GAP Pro Round Package #01 Chamber |
| 295560 | GAP Pro Round Package #02 Chamber |
| 295561 | GAP Pro Round Package #03 Chamber |
| 295562 | GAP Pro Round Package #04 Chamber |

Gap Pro Gun Accessories

| | |
|--------|----------------------------------|
| 296840 | Mix Chamber GAP Pro Flat-00 |
| 296841 | Mix Chamber GAP Pro Flat-01 |
| 296842 | Mix Chamber GAP Pro Flat-02 |
| 296843 | Mix Chamber GAP Pro Flat-03 |
| 296844 | Mix Chamber GAP Pro Flat-04 |
| 296845 | Mix Chamber GAP Pro Flat-05 |
| 296846 | Mix Chamber GAP Pro Round-00 |
| 296847 | Mix Chamber GAP Pro Round-01 |
| 296848 | Mix Chamber GAP Pro Round-02 |
| 296849 | Mix Chamber GAP Pro Round-03 |
| 296850 | Mix Chamber GAP Pro Round-04 |
| 296851 | Mix Chamber GAP Pro Round-05 |
| 296953 | Check valve kit |
| 296942 | Screen screw seal kit, pack of 2 |
| 296939 | 80 screen mesh kit, pack of 10 |
| 296945 | Air seal, small mix chamber |
| 296946 | Air seal, large mix chamber |
| 296956 | Side seal kit, pack of 2 |
| 296970 | Manual valve assembly |
| 296348 | TP100 tip |
| 261293 | TP100 tip kit |

Mechanical-Purge Guns

Fusion Mechanical-Purge Guns, DI Flat

| | |
|--------|---|
| 247050 | Fusion MP direct impingement, flat pattern XF1313, FTM317 |
| 247051 | Fusion MP direct impingement, flat pattern XF1313, FTM424 |
| 247057 | Fusion MP direct impingement, flat pattern XF1818, FTM317 |
| 247058 | Fusion MP direct impingement, flat pattern XF1818, FTM424 |
| 247061 | Fusion MP direct impingement, flat pattern XF2323, FTM424 |
| 247062 | Fusion MP direct impingement, flat pattern XF2323, FTM438 |
| 247063 | Fusion MP direct impingement, flat pattern XF2323, FTM624 |
| 247065 | Fusion MP direct impingement, flat pattern XF2929, FTM424 |
| 247066 | Fusion MP direct impingement, flat pattern XF2929, FTM438 |
| 247067 | Fusion MP direct impingement, flat pattern XF2929, FTM624 |
| 247073 | Fusion MP direct impingement, flat pattern XF3535, FTM438 |
| 247074 | Fusion MP direct impingement, flat pattern XF3535, FTM624 |
| 247075 | Fusion MP direct impingement, flat pattern XF3535, FTM638 |
| 247081 | Fusion MP direct impingement, flat pattern XF4747, FTM624 |
| 247082 | Fusion MP direct impingement, flat pattern XF4747, FTM638 |
| 247083 | Fusion MP direct impingement, flat pattern XF4747, FTM838 |
| 247089 | Fusion MP direct impingement, flat pattern XF5757, FTM638 |
| 247090 | Fusion MP direct impingement, flat pattern XF5757, FTM838 |
| 247091 | Fusion MP direct impingement, flat pattern XF5757, FTM848 |
| 247163 | Fusion MP direct impingement, flat pattern XF2332, FTM438 |

Fusion Mechanical-Purge Guns, Standard Flat

| | |
|--------|---|
| 247257 | Fusion MP standard, flat pattern MF1818, FTM317 |
| 247258 | Fusion MP standard, flat pattern MF1818, FTM424 |
| 247265 | Fusion MP standard, flat pattern MF2929, FTM424 |
| 247266 | Fusion MP standard, flat pattern MF2929, FTM438 |
| 247267 | Fusion MP standard, flat pattern MF2929, FTM624 |
| 247273 | Fusion MP standard, flat pattern MF3535, FTM438 |
| 247274 | Fusion MP standard, flat pattern MF3535, FTM624 |
| 247275 | Fusion MP standard, flat pattern MF3535, FTM638 |
| 247281 | Fusion MP standard, flat pattern MF4747, FTM624 |
| 247282 | Fusion MP standard, flat pattern MF4747, FTM638 |
| 247283 | Fusion MP standard, flat pattern MF4747, FTM838 |
| 247289 | Fusion MP standard, flat pattern MF5757, FTM638 |
| 247290 | Fusion MP standard, flat pattern MF5757, FTM838 |
| 247291 | Fusion MP standard, flat pattern MF5757, FTM848 |

Fusion Mechanical-Purge Guns, DI Round

| | |
|--------|--|
| 247003 | Fusion MP direct impingement, round pattern XR2323, RTM040 |
| 247006 | Fusion MP direct impingement, round pattern XR2929, RTM030 |
| 247007 | Fusion MP direct impingement, round pattern XR2929, RTM040 |
| 247011 | Fusion MP direct impingement, round pattern XR3535, RTM030 |
| 247012 | Fusion MP direct impingement, round pattern XR3535, RTM040 |
| 247013 | Fusion MP direct impingement, round pattern XR3535, RTM055 |
| 247018 | Fusion MP direct impingement, round pattern XR4747, RTM040 |
| 247019 | Fusion MP direct impingement, round pattern XR4747, RTM055 |
| 247025 | Fusion MP direct impingement, round pattern XR5757, RTM055 |
| 247026 | Fusion MP direct impingement, round pattern XR5757, RTM070 |

Fusion Mechanical-Purge Guns, Standard Round

| | |
|--------|--|
| 247211 | Fusion MP standard, round pattern MR3535, RTM030 |
| 247212 | Fusion MP standard, round pattern MR3535, RTM040 |
| 247213 | Fusion MP standard, round pattern MR3535, RTM055 |
| 247218 | Fusion MP standard, round pattern MR4747, RTM040 |
| 247219 | Fusion MP standard, round pattern MR4747, RTM055 |
| 247225 | Fusion MP standard, round pattern MR5757, RTM055 |
| 247226 | Fusion MP standard, round pattern MR5757, RTM070 |
| 247231 | Fusion MP standard, round pattern MR6666, RTM070 |
| 247232 | Fusion MP standard, round pattern MR6666, RTM080 |
| 247233 | Fusion MP standard, round pattern MR6666, RTM090 |
| 247239 | Fusion MP standard, round pattern MR8282, RTM090 |

Ordering Information

For genuine Graco accessories, see your nearest Graco Distributor,
or call Graco at 1-877-844-7226.

| | |
|--------|--|
| 247240 | Fusion MP standard, round pattern MR8282, RTM100 |
| 247245 | Fusion MP standard, round pattern MR9494, RTM100 |
| 247246 | Fusion MP standard, round pattern MR9494, RTM110 |

Fusion Mechanical-Purge Mix Modules

| | |
|--------|--------------------------------------|
| MF1818 | Standard mix module, flat |
| MF2929 | Standard mix module, flat |
| MF3535 | Standard mix module, flat |
| MF4747 | Standard mix module, flat |
| MF5757 | Standard mix module, flat |
| MR3535 | Standard mix module, round |
| MR4747 | Standard mix module, round |
| MR5757 | Standard mix module, round |
| MR6666 | Standard mix module, round |
| MR8282 | Standard mix module, round |
| MR9494 | Standard mix module, round |
| XF1313 | Direct impingement mix module, flat |
| XF1318 | Direct impingement mix module, flat |
| XF1818 | Direct impingement mix module, flat |
| XF1824 | Direct impingement mix module, flat |
| XF2323 | Direct impingement mix module, flat |
| XF2332 | Direct impingement mix module, flat |
| XF2929 | Direct impingement mix module, flat |
| XF3535 | Direct impingement mix module, flat |
| XF4747 | Direct impingement mix module, flat |
| XF5757 | Direct impingement mix module, flat |
| XR2323 | Direct impingement mix module, flat |
| XR2929 | Direct impingement mix module, round |
| XR3535 | Direct impingement mix module, round |
| XR4747 | Direct impingement mix module, round |
| XR5757 | Direct impingement mix module, round |

Fusion Mechanical-Purge Round Tips

| | |
|--------|----------------------------------|
| RTM024 | Kit, round tip, mechanical-purge |
| RTM030 | Kit, round tip, mechanical-purge |
| RTM040 | Kit, round tip, mechanical-purge |
| RTM055 | Kit, round tip, mechanical-purge |
| RTM070 | Kit, round tip, mechanical-purge |
| RTM080 | Kit, round tip, mechanical-purge |
| RTM090 | Kit, round tip, mechanical-purge |
| RTM100 | Kit, round tip, mechanical-purge |
| RTM110 | Kit, round tip, mechanical-purge |

Fusion Mechanical-Purge Flat Tips

| | |
|--------|---|
| FTM317 | Kit, flat tip, mechanical-purge, 6 in (152 mm) pattern, very low flow |
| FTM424 | Kit, flat tip, mechanical-purge, 8 in (203 mm) pattern, low flow |
| FTM438 | Kit, flat tip, mechanical-purge, 8 in (203 mm) pattern, medium flow |
| FTM624 | Kit, flat tip, mechanical-purge, 12 in (305 mm) pattern, low flow |
| FTM638 | Kit, flat tip, mechanical-purge, 12 in (305 mm) pattern, medium flow |
| FTM838 | Kit, flat tip, mechanical-purge, 16 in (406 mm) pattern, medium flow |
| FTM848 | Kit, flat tip, mechanical-purge, 16 in (406 mm) pattern, high flow |

Fusion Mechanical-Purge Accessories

| | |
|--------|---|
| 244915 | Mechanical-Purge gun cover kit, pack of 10 |
| 248603 | Converts Fusion MP gun to Solvent-Purge |
| 248642 | Static mixer assembly for Solvent-Purge Gun, 3 in (76 mm) |
| 248682 | Fusion Mechanical pour adapter kit |
| 15D546 | Fusion gun cleaning kit |
| 119386 | Drill bit kit, 20-piece, #61-#81 |

Fusion Mechanical-Purge Parts

| | |
|--------|------------------------------------|
| 248000 | Kit, complete o-ring, Fusion MP |
| 248001 | Kit, purge rod |
| 248003 | Kit, front/rear packing, pack of 4 |

Fusion Specialty Guns

| | |
|--------|---|
| 248408 | Fusion AP spatter/adhesive manual gun. Manual 309550. |
| 248597 | Manual Fusion solvent-purge gun. Manual 310648. |

Automatic Fusion

| | |
|--------|--|
| 248376 | Automatic Fusion AP, round, AR2929, requires 4-way solenoids |
| 248377 | Automatic Fusion AP, round, AR4242, requires 4-way solenoids |
| 248378 | Automatic Fusion AP, round, AR5252, requires 4-way solenoids |
| 248379 | Automatic Fusion AP, round, AR6060, requires 4-way solenoids |
| 248380 | Automatic Fusion AP, flat, AF2020, FT0424, requires 4-way solenoids |
| 248381 | Automatic Fusion AP, flat, AF2929, FT0438, requires 4-way solenoids |
| 248382 | Automatic Fusion MP, round, direct impingement, XR2929, RTM040, requires 4-way solenoids |
| 248383 | Automatic Fusion MP, round, direct impingement, XR3535, RTM040, requires 4-way solenoids |
| 248384 | Automatic Fusion MP, flat, direct impingement, XF1313, FTM317, requires 4-way solenoids |
| 248385 | Automatic Fusion MP, flat, direct impingement, XF1818, FTM424, requires 4-way solenoids |
| 248386 | Automatic Fusion MP, round, MR3535, RTM040, requires 4-way solenoids |
| 248387 | Automatic Fusion MP, round, MR5757, RTM0702, requires 4-way solenoids |
| 248647 | Auto Fusion - Solvent-Purge, requires 4-way solenoids. Manual 310648 |

GX-7 Gun

| | |
|--------|-------------------|
| 295542 | GX-7 1/90 Gun |
| 295543 | GX-7 10/210 Gun |
| 295544 | GX-7 3/70 Gun |
| 295545 | GX-7 5/70 Gun |
| 295541 | GX-7 DI 4/213 Gun |
| 295540 | GX-7-400 Gun |

GX-7, GX-7-DI Tips and Accessories

| | |
|--------|-----------------------------------|
| 296128 | Coupling block gasket, pack of 2 |
| 296692 | Valving rod, 125 |
| 296693 | Screen screw seal kit, pack of 2 |
| 296694 | Round tip 100 |
| 296695 | Round tip 110 |
| 296697 | Round tip 125 |
| 296698 | Fan tip 202 |
| 296700 | Fan tip 204 |
| 296701 | Fan tip 206 |
| 296702 | Fan tip 208 |
| 296703 | Fan tip 209 |
| 296704 | Fan tip 210 |
| 296705 | Fan tip 212 |
| 296706 | Fan tip 213 |
| 296707 | Fan tip 215 |
| 296708 | Round tip 40 |
| 296709 | Round tip 46 |
| 296710 | Round tip 70 |
| 296711 | Round tip 80 |
| 296712 | Round tip 90 |
| 296715 | Round tip 210 |
| 296716 | Round tip 212 |
| 296717 | Round tip 55, pack of 5 |
| 296718 | Round tip 70, pack of 5 |
| 296719 | Round tip 80, pack of 5 |
| 296720 | Round tip 90, pack of 5 |
| 296722 | Check valve kit, pack of 10 |
| 296723 | Screen screw seal kit, pack of 2 |
| 296792 | Screen screw seal kit, pack of 10 |
| 296724 | 80 mesh screen, package of 50 |
| 296829 | Rear packing seal, pack of 5 |

296882 Fan tip 212.5 spec
296883 Fan tip 213.5 spec

GX-7 Mix Modules

296868 Module, A5 pour
296869 Module, A5 pour, pack of 12
296870 Module, A5-FS pour
296871 Module, A5-FS pour, pack of 12
296872 Module, A10 pour, pack of 12
296873 Module, A20 pour, pack of 12
296874 Module, A2 pour, pack of 12 (with 2 drills)
296875 Module, A2 pour
296876 Module, A3 pour
296885 Fan module, #402 round
296888 Fan module, #452 fan
296891 Fan module, #453 fan
296901 Ported module, #4
296903 Ported module, #5
296906 Round module, #10
296908 Round module, #1, pack of 12 (with 2 drills)
296909 Round module, #1
296910 Flat module, #12
296915 Round module, #16
296916 Round module, #2
296917 Round module, #22
296919 Round module, ported #3
296921 Round module, ported #4
296922 Round module, ported #5
296923 Round module, ported #5
296924 Round module, ported #53
296925 Fan module, ported #7 flat
296926 Fan module, ported #MA round
296970 Manual valve
296978 Front packing
295868 PCD retainer O-ring

GX-7 DI Mix Module Kits

296900 Fan module #2
296901 Fan module #4
296903 Fan module #5
296903 Round module #5

GX-7 400 Mix Module Kits

296885 Round module 402
296884 Round module 402, pack of 12
296859 Fan module 451
296860 Fan module 451, pack of 12
296888 Fan module 452
296887 Fan module 452, pack of 12
296891 Fan module 453
296890 Fan module 453, pack of 12

GX-7 400 Tip Kits

296858 Round 40
296852 Fan 210
296853 Fan 212
296854 Fan 212, pack of 5
296855 Fan 213
296856 Fan 213, pack of 5
296857 Fan 214
296892 TOM

D-Gun

295530 D-Gun 55 Mix Chamber
295531 D-Gun 55 Mix Chamber Recirc
295532 D-Gun 62 Mix Chamber
295533 D-Gun 70 Mix Chamber

D-Gun Mix Chambers

296584 Mix Chamber 46, L800
296585 Mix Chamber 46, L-810
296586 Mix Chamber 55, L
296587 Mix Chamber 55, L
296588 Mix Chamber 70, L
296594 Mix Chamber 46, N-800
296595 Mix Chamber 46, N-810
296597 Mix Chamber 55, N
296598 Mix Chamber 62, N
296599 Mix Chamber 70, N
296600 Mix Chamber 78, N

D-Gun Valving Rods

296578 Valving Rod D-Gun 46
296579 Valving Rod D-Gun 55
296580 Valving Rod D-Gun 62
296581 Valving Rod D-Gun 70
296582 Valving Rod D-Gun 78

D-Gun Air Caps

296634 Air Cap, D-Gun 55/62
296635 Air Cap, D-Gun 70/78
296838 Air Cap, D-Gun 46

D-Gun Accessories

296621 Screen screw seal kit, pack of 10
296622 80 mesh screen kit, pack of 10
296623 80 mesh screen kit, pack of 50
296611 Felt wiper kit, pack of 5
296125 Air valve repair kit
296725 Air cylinder seal kit

D-Gun Check Valves

296614 Check Valve-A, D-Gun, pack of 10
296615 Check Valve-R, D-Gun, pack of 10

GX-8 Gun

297898 GX-8 Gun, with 013 module
297832 GX-8 Gun with starter and service kit
297860 Auto GX-8 Gun, with 013 module
295377 013 round module
295339 020 round tip
295428 024 round tip
295338 013 fan module
297192 201 fan tip
297841 202 fan tip



ABOUT GRACO

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MAILING ADDRESS

P.O. Box 1441
Minneapolis, MN 55440-1441
Tel: 612.623.6000
Fax: 612.623.6777

AMERICAS

MINNESOTA

Worldwide Headquarters
Graco Inc.
88-11th Avenue N.E.
Minneapolis, MN 55413

EUROPE

BELGIUM

European Headquarters
Graco N.V.
Industrieterrein-Oude Bunders
Slakweidestraat 31
3630 Maasmechelen,
Belgium
Tel: 32.89.770.700
Fax: 32.89.770.777

ASIA PACIFIC

AUSTRALIA

Graco Australia Pty Ltd
P.O. Box 558
Level 2 / 541 Blackburn Rd.
Mount Waverley VIC 3149
Australia
Tel: 61.3.9550.0848
Fax: 61.3.9550.0816

CHINA

Graco Fluid Equipment
(Shanghai) Co. Ltd.
Room 118 1st Floor
No.2 Xin Yuan Building
No.509 Cao Bao Road
Shanghai, P.R. China 200233
Tel: 86.21.649.50088
Fax: 86.21.649.50077

INDIA

Graco (HK) Ltd. India Liaison Office
Room 103, Level 4, Augusta Point
Golf Course Road
Gurgaon, Haryana, India 122001
Tel: +91.124.435.4208

JAPAN

Graco K.K.
1-27-12 Hayabuchi
Tsuzuki-ku
Yokohama City, Japan 2240025
Tel: 81.45.593.7300
Fax: 81.45.593.7301

KOREA

Graco Korea Inc.
Choheung Bank Building
4th Floor #1599
Gwanyang-Dong, Dongan-Ku,
Anyang-Si, Gyunggi-Do,
Korea 431-060
Tel: 82(Korea).31.476.9400
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